

Work Order ID 129607

129607

Page 1

February-19-15 11:57:39 AM

Item ID: D206-642-314 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates
 Start Date: 2/19/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/19/15 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D206-642	Q

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-314 CHG001								

DAG 27 9-89
 MAR 02 2015

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

DAG 27 9-89
 FEB 23 2015
 [DAS] 46 9-89
 MAR 02 2015

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

68-6 9 SVS
 MAR 05 2015

B126705 RH

Work Order ID 129607

129607

Page 2

February-19-15 11:57:39 AM

Item ID: D206-642-314 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube RH, Low & High Gear with Run-on Landing Wearplates
 Start Date: 2/19/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/19/15 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-314								
	Location: <u>082</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS 46 MAR 10 2015
 9-89

ML5 15-03-10

AA 15-3-10

February-19-15 11:57:35 AM

129607

D206-642-314

Required Qty: 1.00

Comments: IPP REV:A 11.11.18 NEW ISSUE DD VERF:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-351		Manufactured	No			110	Each	0.0000	1	1			DAS 46 9-89
D206-642-351 Replacement Skidtube, Low & High Gear, Run-on Landing Wearplates Fits LH or RH													
D206-648-013		Manufactured	No			110	Each	9.0000	1	1			DAS 46 9-89
D206-648-013 Ground Handling Wheel Modification													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				PKG013		9							
				115114		5							
				121960		4							
D2932-2		Manufactured	No			110	Each	12.0000	1	1			DAS 27 9-89
D2932-2 206 Saddle Right Side													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST392		4							
				114497		4							
				ST396		6							
				121748		1							
				122848		1							
				125059		4							
				ST403		2							
				121757		1							
				125656		1							

Picklist Print

February-19-15 11:57:35 AM

Page 2

Work Order ID: 129607

129607

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

D2933-2

Manufactured No

110 Each

8.0000

1 1

D2933-2

206 Saddle Right

DAS
27
9-89

DAS
46
9-89

FEB 23 2015

Location

Loc Qty

Loc Code

ST389

5

114499

5

ST396

3

122867

2

125657

1

D2938-2

Manufactured No

110 Each

10.0000

1 1

D2938-2

206 Saddle

DAS
27
9-89

DAS
46
9-89

FEB 23 2015

Location

Loc Qty

Loc Code

ST390

3

114500

3

ST395

6

121869

2

123741

4

ST403

1

125658

1

Picklist Print

February-19-15 11:57:36 AM

Page 3

Work Order ID: 129607

129607

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

D2939-2

Manufactured No

110

Each

13.0000

1

1

D2939-2

D206 Saddle

DAS

27

9-89

DAS
46
9-89

Location

Loc Qty

Loc Code

ST391

4

114501

4

ST395

7

113594

1

122887

2

125098

4

ST396

1

121748

1

ST403

1

125659

1

FEB 23 2015

AN3-41A

Purchased

No

110

Each

849.0000

8

8

AN3-41A

Bolt

DAS

27

9-89

DAS
46
9-89

Location

Loc Qty

Loc Code

FG

20

122416

20

ST338a

794

123355

794

ST347

35

123355

35

FEB 23 2015

DAS
66
9-89

Picklist Print

February-19-15 11:57:36 AM

Page 4

Work Order ID: 129607

129607

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

D2652 Manufactured No 110 Each 620.0000 16\ 16

D2652

Bushing

DAS
27
9-89

DAS
27
9-89
FEB 23 2015
DAS
46
9-89

Location	Loc Qty	Loc Code
FG	45	
31985	45	
ST012a	575	
123711	32	
124422	103	
128778	133	
128942	307	

16

MS21042L3

Purchased No

110 Each 2,274.000 8 8

MS21042L3

Nut

DAS
27
9-89

DAS
27
9-89
FEB 23 2015
DAS
46
9-89

Location	Loc Qty	Loc Code
FP001	420	
M130922	420	
GA	996	
M131317	996	
ST305	858	
112385	7	
113537	15	
116549	22	
M131264	814	

8

Picklist Print

February-19-15 11:57:36 AM

Page 5

Work Order ID: 129607

129607

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

110

Each

1,036.000

8

8

DAS

27

FEB 23 2015

DAS

46

9-89

NAS1149D0363.J

Washer

DAS
27
9-89

Location

Loc Qty

Loc Code

CA

577

m130799

577

FP001

33

113288

14

m126319

19

GA

426

m128429

426

AN5-10A

Purchased

No

110

Each

61.0000

4

4

DAS

27

FEB 23 2015

DAS

46

9-89

AN5-10A

BOLT

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

51

122800

51

ST338

10

M131305

10

AN5-12A

Purchased

No

110

Each

14.0000

4

4

DAS

27

9-89

FEB 23 2015

DAS

46

9-89

AN5-12A

Bolt

DAS
27
9-89

Location

Loc Qty

Loc Code

ST338

14

M128606

14

AN5-11A

Purchased

No

110

Each

185.0000

8

8

DAS

27

FEB 23 2015

DAS

46

9-89

AN5-11A

BOLT

DAS
27
9-89

Location

Loc Qty

Loc Code

ST299A

185

M126105

185

February-19-15 11:57:37 AM

Shop Packet Print

Page 5

Picklist Print

February-19-15 11:57:37 AM

Page 6

Work Order ID: 129607

129607

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0563J

Purchased

No

110

Each

1,373.000

8

8

NAS1149D0563.J

Washer

DAS
46
9-89

DAS
27
9-89

FEB 23 2015

Location

Loc Qty

Loc Code

GA	130
m125807	130
ST260a	87
113524	3
118206	2
m130799	82
ST269	156
m128257	156
ST271	1000
m131026	1000

8

AN4-6A

Purchased

No

110

Each

1,945.000

12

12

AN4-6A

BOLT

DAS
27
9-89

FEB 23 2015

Location

Loc Qty

Loc Code

CA	143
M128403	43
M130851	100
ST325A	1794
16067	2
M126317	4
M128634	100
M130716	88
M131153	1600
ST345	8
M128403	8

12

DAS
46
9-89

Picklist Print

February-19-15 11:57:37 AM

Page 7

Work Order ID: 129607

129607

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

110

Each

2,680.000

24

24

DAS

27

FEB 23 2015

NAS1149D0463.J

WASHER

**

DAS
27
9-89

Location

Loc Qty

Loc Code

CA	397	
M129682	397	
GA	408	
M129390	408	
ST260a	1151	
M129390	1151	
ST269	724	
M130799	724	

DAS
46
9-89

MS21042L4

Purchased

No

110

Each

2,487.000

12

12

DAS

27

FEB 23 2015

MS21042L4

Locknut

**

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001	42	
m124231	42	
GA	704	
m127813	704	
ST260a	1198	
m130799	114	
m131340	1084	
ST305	543	
426	426	
m128300	8	
m128798	8	
m130922	101	

M131618

DAS
46
9-89

Picklist Print

February-19-15 11:57:37 AM

Page 8

Work Order ID: 129607

129607

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

D3407-043

Manufactured No

110 Each 13.0000 1 1

D3407-043

Tow Ring

DAS
27
9-89

DAS
27
9-89
FEB 23 2015
DAS
46
9-89

Location Loc Qty Loc Code

st530	7	
120517	7	
ST532	6	
114527	6	

D3456-1

Manufactured No

110 Each 125.0000 1 1

D3456-1

Washer

DAS
27
9-89

DAS
27
9-89
FEB 23 2015
DAS
46
9-89

Location Loc Qty Loc Code

FG	7	
25701	7	
ST040	68	
121045	68	
ST051A	50	
128456	50	

D3457-1

Manufactured No

110 Each 44.0000 2 2

D3457-1

Washer

DAS
27
9-89

DAS
27
9-89
FEB 23 2015
DAS
46
9-89

Location Loc Qty Loc Code

FG	10	
32409	10	
ST040	34	
121777	10	
127393	24	

Picklist Print

February-19-15 11:57:38 AM

Page 9

Work Order ID: 129607

129607

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

861.0000

1

1

MS21043-4

Nut

** ✓

DAS

27

FEB 23 2015

DAS

46

9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

490

m128798

490

ST304

331

m128798

297

m128818

34

AN4C5A

Purchased

No

110

Each

62.0000

1

1

AN4C5A

Bolt

** ✓

DAS

46

9-89

DAS

27

FEB 23 2015

Location

Loc Qty

Loc Code

FP001

17

M128403

17

ST345

45

M130466

45

NAS1149C0463R

Purchased

No

110

Each

407.0000

1

1

NAS1149C0463R

Washer

** ✓

DAS

27

FEB 23 2015

Location

Loc Qty

Loc Code

FP001

98

m127306

98

ST271

309

m128401

309

DAS
27
9-89

DAS

46

9-89

Picklist Print

February-19-15 11:57:38 AM

Page 10

Work Order ID: 129607

129607

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

D3413-1

Manufactured No

110 Each

42.0000

1 1

D3413-1

O-Ring

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

5

121783

5

st530

37

110715

9

114489

4

125157

12

127411

12

FEB 23 2015

DAS
46
9-89

D2712

Manufactured No

110 Each

413.0000

10 10

D2712

Set Screw

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

55

29962

55

ST009

108

121858

4

124450

104

ST012a

250

127910

250

FEB 23 2015

DAS
46
9-89

D2934

Manufactured No

110 Each

45.0000

2 2

D2934

Saddle Spacer

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

6

31929

6

ST025A

39

121765

25

123631

14

FEB 23 2015

DAS
46
9-89

Picklist Print

February-19-15 11:57:38 AM

Page 11

Work Order ID: 129607

129607

Parent Item: D206-642-314

D206-642-314

Parent Item Name: Skidtube RH,Low & High Gear with Run-on Landing Wearplates

Start Date: 2/19/15

Required Date: 2/19/15

Start Qty: 1.00

Required Qty: 1.00

D2935

Manufactured No

110

Each

62.0000

2

2

D2935

Saddle Spacer

DAS
27
9-89

DAS
46
9-89

FEB 23 2015

Location

Loc Qty

Loc Code

FG

6

31793

6

ST014

21

120514

21

ST025A

35

121970

35

DAS
06
9-89